

Component - Plastics

Guide Information

CHI MEI CORPORATION

No 398 Sec 1 Zhongzheng Rd, Rende District, Tainan City 717010 TW

CM-220HT

Polymethyl Methacrylate (PMMA) "ACRYREX", furnished as pellets

<u>Color</u>	<u>Min. Thk</u> (mm)	<u>Flame</u> <u>Class</u>	<u>HWI</u>	<u>HAI</u>	<u>RTI</u> <u>Elec</u>	<u>RTI</u> <u>Imp</u>	<u>RTI</u> <u>Str</u>
ALL	1.5	HB	4	2	50	50	50
	3.0	HB	3	2	50	50	50

Comparative Tracking Index (CTI): 2

Inclined Plane Tracking (IPT) KV: -

Dielectric Strength (kV/mm): -

Volume Resistivity (10^X ohm-cm): -

High-Voltage Arc Tracking Rate (HVTR): 2

Surface Resistivity (10^X ohms/square): -

Dimensional Change (%): -

High Volt, Low Current Arc Resis (D495): 5

ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by UL.

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**IEC and ISO Test Methods**

Test Name	Test Method	Units	Thk (mm)	Value
Flammability	IEC 60695-11-10	Class (color)	1.5	HB, HB75 (ALL)
			3.0	HB, HB40 (ALL)
Glow-Wire Flammability (GWFI)	IEC 60695-2-12	°C	-	-
Glow-Wire Ignition (GWIT)	IEC 60695-2-13	°C	-	-
IEC Comparative Tracking Index	IEC 60112	Volts (Max)	-	-
IEC Ball Pressure	IEC 60695-10-2	°C	-	-
ISO Heat Deflection (1.80 MPa)	ISO 75-2	°C	-	-
ISO Tensile Strength	ISO 527-2	MPa	-	-
ISO Flexural Strength	ISO 178	MPa	-	-
ISO Tensile Impact	ISO 8256	kJ/m ²	-	-
ISO Izod Impact	ISO 180	kJ/m ²	-	-
ISO Charpy Impact	ISO 179-1	kJ/m ²	-	-

